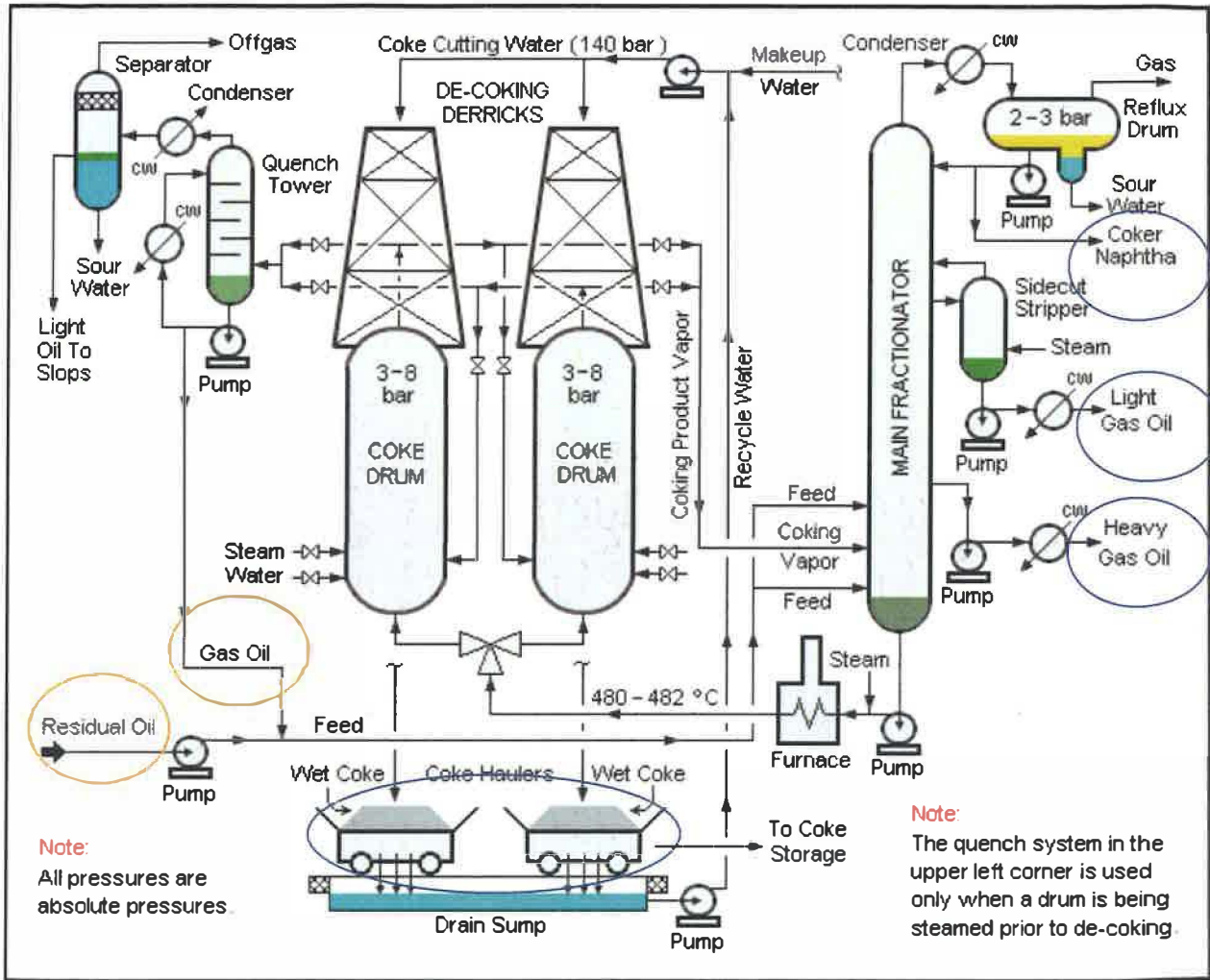
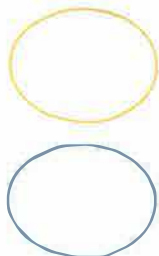


EXHIBIT 15

2 Drum Coker Example from Wikipedia



A delayed coking unit. A schematic flow diagram of such a unit, where *residual oil* enters the process at the lower left (see →), proceeds via pumps to the *main fractionator* (tall column at right), the residue of which, shown in green, is pumped via a furnace into the *coke drums* (two columns left and center) where the final carbonization takes place, at high temperature and pressure, in the presence of steam.



The circled items represent the feed to the coker

The circled items represent the output from the coker

EXHIBIT
1